

## Roland™ Eco-Solvent Printers - Converting to Bordeaux Ink

Please find below the recommended procedure for introducing Bordeaux's ink in order to get the best results.

### **From Roland Eco-Sol Max OEM ink to Bordeaux Eco-solvent Ink (no need to flush):**

- Before installation, run a nozzle test print and a standard test print to have as a reference point for comparison purposes.
- Install the 220 ml or 440 ml Bordeaux ink cartridges (or empty cartridges filled with Bordeaux ink) and run one or two powerful cleaning cycles to allow the new ink to reach the print heads. After that, run two normal cleaning cycles
- **Note:** Dampers do NOT have to be changed
- Run nozzle print.
- Begin running test prints and compare to standard test print (no need to re-profile). It is better to start earlier in the day so the ink fills the entire systems (best not to start the procedure on a Friday afternoon when it will sit all weekend).

### **From 3<sup>rd</sup> Party ink to Bordeaux Eco-solvent ink:**

- Before installation, run a nozzle test print and a standard test print to have as a reference point for comparison purposes.
- Using an empty 330 ml cartridge add ¼" to ½" of the 3<sup>rd</sup> party Flushing Liquid (do not use large quantities)

then run a "powerful clean" to circulate the fluid.

- Empty the 330 ml cartridge, and add ¼" to ½" Bordeaux Flushing Liquid (once again do not use larger quantities!). And run a "powerful clean" cycle.
- Once the printer completes its head clean operation, introduce Bordeaux ink (fill the refill cartridges with Bordeaux ink or use 220cc/440cc cartridges and insert the cartridges).
- Select the "powerful clean" setting.
- Perform several head cleaning cycles to ensure the ink is ready.
- Run nozzle test print.
- Run prints to ensure that every print head is running perfectly. Compare with the print you made before changing the inks. Colors are likely to look different since the "original" print was made with a third party ink that did not match the reflective densities and color gamut of the OEM and the Bordeaux ink. Please note that you may have to wipe the print heads and/or wash them within the control panel.
- If there are dropouts, repeat the previous step until a satisfactory print is obtained.

If you have any questions, please feel free to contact us.

  
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