

1. Product Description

Bordeaux EDEN SD– Direct Print Sublimation Ink is ideal for high-speed direct digital printing of polyester fabrics. Features high-performance dyes designed to fully penetrate the fabric without bleeding or migration.

2. Compatible Printhead Technology

Epson DX4 | Epson DX5 | Epson DX6 | Epson DX7

3. Product Line

Cyan	1 KG Bottle	60204
Magenta	1 KG Bottle	60205
Yellow	1 KG Bottle	60206
Black	1 KG Bottle	60207
Light Cyan	1 KG Bottle	60259
Light magenta	1 KG Bottle	60260
Cleaning Liquid	1 KG Bottle	60208

4. Material Compatibility

- Polyester

5. Applications

- Flag & banner
- Soft signage
- Sport apparel
- Indoor furnishing
- Fashion & apparel
- Tents

6. Outdoor durability

Outdoor durability is 4-12 months, contingent on printing method, substrate used and geographical location.

	Light Fastness	Water Fastness
Cyan	5/6	4/5
Magenta	6/7	4/5
Yellow	6/7	4/5
Black	5/6	4/5

7. Advantages

- Prints directly onto polyester prepared for digital printing
- Produces exceptional color results with the industry’s largest color gamut
- Provides better ink yield resulting in high density images with lower ink consumption
- Creates durable chemical bond with fabrics for excellent wear and wash resistance
- Offers enhanced run-ability with low printer maintenance and maximal uptime
- Eliminates costly and time consuming steam and wash steps
- Dries quickly to improve color uniformity and reduce waste

8. Environmental Sustainability

- Aqueous Ink
- Oeko-Tex 100, RoHS and CPSIA compliant
- Manufactured free of hazardous air pollutants (HAPs) & toxic air pollutants (TAPs)
- Formulated without VOCs for a safer work environment

9. Shelf Life:

All colors and cleaning liquid solution have a shelf life of 12 months from the date of manufacturing.

10. Storage Conditions:

Store tightly covered at temperatures between 10°C to 30°C and relative humidity between 25% to 70%.

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11. Shipping and Handling:

All personal handling these products must wear gloves and eye protection. After use, wash hands with soap and water. Should ink come in contact with clothes, remove clothing to avoid prolonged skin exposure. Should ink come in contact with skin, wipe off with a clean, dry absorbent cloth and wash area with soap and water. For additional safety data, please refer to MSDS.

Mix & Match

*Bordeaux proprietary Mix & MatchTM concept enables on-the-fly conversion of the original ink to Bordeaux without the need to flush, replace parts and to perform new color profiles in most configurations.

The "MixTM only" technology enables conversion of specified OEM inks to Bordeaux without the need to flush or replace parts.

Bordeaux warranty program

** The user must refer to Bordeaux warranty program and liability <http://www.c-m-y-k.com/>